



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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C3-19C
Job Sheet 177497



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 7/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/9/18	0.00	0.00	Start Up Large Fab-7		<i>EL</i>
100	Large Fab	1 pcs		7/9/18	0.00	10.00	Large Fab 8		<i>EL</i>
110	QC	1 pcs		7/9/18	0.00	0.00	QC9		<i>JS</i>
120	QC	1 pcs		7/9/18	0.00	0.00	QC5		<i>JS</i>
130	Powdercoat	1 pcs		7/9/18	0.00	0.50	Powdercoat6		<i>BE 18-9-20</i>
140	QC	1 pcs		7/9/18	0.00	0.00	QC3		<i>JS</i>
150	Packaging	1 pcs		7/9/18	0.00	0.00	Packaging3-2		<i>JS</i>
160	QC21-SA	1 Ea		7/9/18	0.00	0.00	QC21		<i>21 SEP 21 2018</i>

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING JIG C3-19C.

Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: *2:25* OVEN TEMPERATURE: *320* FINISH TIME: *2:55**M 129203*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	8.7000 ft (8.7 ea)	90-Start up Operation	<i>5103736</i>
C3-18-1	Lifting Plate	2 Ea (2 ea)	100-Large Fab	<i>5084737</i>
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	<i>5098906</i>
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	<i>5058911</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-100	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	9	115	0
		2	6	0
		2	10	0
		1	11	0



Container No: S111294



Part: C3-19C

Job No: 177497

Serial No/Batch: S111294

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 09/19/18

und.

Plex 8/9/18 7:59 AM dart.larocque.eric